32-K-102B

32-K-102B C457*4 7288KW
8M
SCM440H
GB/T API

1
2 2 6M80 8M80 325mm
325mm
18

1 24

2

3 12
48 72

4 120
90

1 32-K-102B

2 8M
± 5 m 0.03mm
0.01mm
3
H7/h6

1 42CrMo
GB/T 3077-
2015 +
2

1 7288KW
1.2 72

2
HRC50-55 2-3mm 0.01mm/1000

3 20000
18
4
2.8mm/s
GB/T 2039-2012
5

1 Ra 0.8 m Ra
3.2 m
2 0.05mm 0.03mm
0.03mm
3 G2.5 GB/T 9239.1-2006 5g
mm/kg

1

2 +

3 - - -
20 ± 2
0.01mm/m Ra 6.3 m
10MPa
4
6

1
UT

2
UT
MT

HRC3

1

100%

30%

100%

100% UT 100% MT

PT

1 1000

G2.5

NAS 8

1

2

30%

3 72

4

1

2 12

3

1

2

3

10cm

1

2

3

4

5